IMSPARES

Injection Molding Machine Spare Parts List

Replacement parts for plastic injection molding (moulding) machines from Haitian, Yizumi, Chen Hsong and other makers: 70 parts with their part numbers, the machines they fit and the OEM models they replace.

Each part number links to its page with specifications, photos and every OEM model code. Prices are quoted on request, usually within 24 hours: https://www.imspares.com/request-quote/

Email contact@imspares.com · WhatsApp +86 177 5743 2656 · https://www.imspares.com/parts/

Customs: parts of injection molding machines are usually classified under HS 8477.90; confirm the national code with your customs broker.

Electrical Components › Circuit Boards & Controllers

PART NO.	PART	FITS	REPLACES (OEM)
EC-CBC-06	Controller Board — I/O Module	Haitian MA, Haitian MA II	—
EC-CBC-12	Controller Board — Main CPU Board	Haitian MA, Haitian MA II	—
EC-CBC-13	Controller Board — Drive Interface	Haitian MA, Haitian MA II	—
EC-CBC-14	Controller Board — Power Supply Board	Haitian MA	—

Electrical Components › Connectors & Cables

PART NO.	PART	FITS	REPLACES (OEM)
EC-CE-01	Electrolytic Capacitor	Haitian MA, Haitian MA II	—
EC-CE-02	Film Capacitor / Filter Capacitor	Haitian MA	—

Electrical Components › Servo Motors & Drives

PART NO.	PART	FITS	REPLACES (OEM)
EC-GEP-01	AC Servo Motor	Haitian MA, Haitian MA II	Hysis U31, U1

Electrical Components › Heaters

PART NO.	PART	FITS	REPLACES (OEM)
EC-HT-01	Ceramic Heater Band	Haitian MA, Haitian MA II, Haitian Jupiter	—
EC-HT-02	Thermocouple Sensor	Haitian MA, Haitian MA II, Yizumi A5	—

Electrical Components › Safety Components

PART NO.	PART	FITS	REPLACES (OEM)
EC-SF-01	Safety Switch / Limit Switch	Haitian MA, Haitian MA II, Yizumi A5	—
EC-SF-03	Proximity Sensor / Position Sensor	Haitian MA, Haitian MA II	—

Hydraulic Components › Accumulators

PART NO.	PART	FITS	REPLACES (OEM)
HY-AU-02	Hydraulic Accumulator	Haitian MA, Haitian Jupiter, Chen Hsong JM	—

Hydraulic Components › Control Valves

PART NO.	PART	FITS	REPLACES (OEM)
HY-CV-02	Directional Control Valve	Haitian MA, Haitian Jupiter, Yizumi A5	—
HY-CV-04	Proportional Pressure/Flow Valve	Haitian MA, Haitian MA II, Yizumi A5	—

PART NO.	PART	FITS	REPLACES (OEM)
HY-CV-05	Check Valve	Haitian MA, Haitian Jupiter	—
HY-CV-06	Relief Valve / Safety Valve	Haitian MA, Haitian Jupiter, Chen Hsong JM	—
HY-CV-08	Cartridge Valve	Haitian Jupiter, Haitian MA II	—
HY-CV-15	Solenoid Operated Valve — High Flow	Haitian Jupiter, Haitian MA II 1200T+	—

Hydraulic Components › Monitors & Gauges

PART NO.	PART	FITS	REPLACES (OEM)
HY-MO-01	Hydraulic Pressure Gauge	Haitian MA, Haitian Jupiter, Yizumi A5	Tecsis

Hydraulic Components › Pumps & Motors

PART NO.	PART	FITS	REPLACES (OEM)
HY-PW-02	Gear Pump (Sumitomo QT32)	Haitian MA, Yizumi A5	Sumitomo
HY-PW-03	Hydraulic Power Unit / Oil Pump Assembly	Haitian MA, Haitian Jupiter	—
HY-PW-05	Pump Coupling & Bell Housing	Haitian MA, Haitian Jupiter	—
HY-PW-06	Hydraulic Vane Pump	Haitian MA, Haitian Jupiter, Chen Hsong JM	Vickers 20V, 25V, 35V, 45V; Tokimec / SQP; Vickers / Eaton VQ; YUKEN PV2…
HY-PW-07	Hydraulic Piston Pump	Haitian MA, Haitian Jupiter, Chen Hsong SM	YUKEN A, ARL1
HY-PW-08	Hydraulic Plasticizing Motor (NHM Series)	Haitian MA, Haitian MA II, Haitian MA III	NHM1, NHM2, NHM3, NHM6, NHM8, NHM11, NHM16, NHM31

Mechanical Components › Barrels & Cylinders

PART NO.	PART	FITS	REPLACES (OEM)
MC-BC-01	Bimetallic Barrel & Screw Assembly	Haitian MA, Haitian MA II, Haitian Jupiter	—
MC-BC-02	Injection Screw	Haitian MA, Haitian MA II	—
MC-BC-06	Injection Cylinder	Haitian MA, Haitian MA II	—
MC-BC-07	Injection Nozzle	Haitian MA II, Haitian MA IIS, Haitian MA III	—
MC-BC-08	Barrel Front Flange (Front Head)	Haitian MA250T, Haitian MA280T, Haitian MA320T	—

Mechanical Components › Screw Barrels & Seals

PART NO.	PART	FITS	REPLACES (OEM)
MC-SB-01	Screw Barrel Assembly	Haitian MA, Haitian MA1600, Haitian MA II	—
MC-SB-07	Piston Rod Seal Set	Haitian MA, Haitian MA II	—
MC-SB-08	Hydraulic Cylinder Seals & Y-Ring	Haitian MA, Haitian MA II, Yizumi A5	—
MC-SB-10	Piston Rod Nut	Haitian MA, Haitian MA II, Haitian MA III	—

Mechanical Components › Tie Bars & Columns

PART NO.	PART	FITS	REPLACES (OEM)
MC-TC-01	Tie Bar	Haitian MA, Haitian Jupiter, Chen Hsong SM	—
MC-TC-03	Tie Bar Liner Bushing	Haitian MA, Haitian MA II	—

PART NO.	PART	FITS	REPLACES (OEM)
MC-TC-06	Tie Bar Nut	Haitian MA, Haitian MA II	—
MC-TC-07	Tie Bar Bushing	Haitian MA, Haitian MA II, Haitian MA III	—
MC-TC-09	Tie Bar Adjustment Bushing	Haitian MA, Haitian MA II	—
MC-TC-13	Tie Bar End Cap / Lock Ring	Haitian MA, Haitian MA II	—
MC-TC-0102	Tie Bar Set (Pair)	Haitian MA, Haitian MA II	—

Mechanical Components › Bushings & Guides

PART NO.	PART	FITS	REPLACES (OEM)
MC-GZ-01	Injection Piston Rod	Haitian MA, Haitian MA II	—
MC-GZ-02	Guide Column Nut (Type 2)	Haitian MA, Haitian MA II	—
MC-GZ-03	Guide Column Nut (Type 3)	Haitian MA, Haitian MA II	—
MC-GZ-04	Locking Nut / Jam Nut	Haitian MA, Haitian MA II	—
MC-GZ-5	Guide Column Bushing (Small)	Haitian MA, Haitian MA II	—
MC-GZ-6	Guide Column Bushing (Medium)	Haitian MA, Haitian MA II	—
MC-GZ-07	Guide Shaft / Connecting Link	Haitian MA, Haitian MA II	—
MC-GZ-10	Guide Column Bushing (Large)	Haitian MA, Haitian MA II	—

Mechanical Components › Platens

PART NO.	PART	FITS	REPLACES (OEM)
MC-PP-01	Machine Platen (Movable / Stationary)	Haitian MA, Haitian MA II, Haitian MA III	—

Mechanical Components › Toggle & Links

PART NO.	PART	FITS	REPLACES (OEM)
MC-TL-01	Machine Leveling Foot Bolt	All injection molding machines	—
MC-TL-02	Toggle Arm / Link Rod	Haitian MA, Haitian MA II, Haitian MA III	—
MC-TL-03	Toggle Pin / Hinge Pin	Haitian MA, Haitian MA II, Haitian MA III	—
MC-TL-05	Toggle Link Bushing	Haitian MA, Haitian MA II	—
MC-TL-07	Anti-Vibration Foot Pad	All injection molding machines	—

Mechanical Components › Clamping Components

PART NO.	PART	FITS	REPLACES (OEM)
MC-CC-01	Clamping Cylinder	Haitian MA, Haitian Jupiter, Chen Hsong JM	—
MC-CC-02	Clamping Cylinder — Small / Auxiliary	Haitian MA, Haitian Jupiter	—

Mechanical Components › Tools & Accessories

PART NO.	PART	FITS	REPLACES (OEM)
MC-GMP-01	Screw Head Wrench (3-Prong / 4-Prong / 6-Prong)	Haitian MA, Haitian MA II, Yizumi A5	—
MC-GMP-02	Barrel Heating Band Removal Tool	Haitian MA	—

Mechanical Components › End Caps & Plates

PART NO.	PART	FITS	REPLACES (OEM)
MC-ES-08	Ejector Rod	Haitian MA, Haitian MA II	—
MC-ES-09	Ejector Connecting Plate & Pin Kit	Haitian MA60T, Haitian MA80T, Haitian MA90T	—

Mechanical Components › Seals & Rings

PART NO.	PART	FITS	REPLACES (OEM)
MC-SR-05	Return Spring / Ejector Spring	Haitian MA, Haitian MA II, Yizumi A5	—

Mechanical Components › Joints & Mounts

PART NO.	PART	FITS	REPLACES (OEM)
MC-JM-02	Toggle Pin Bushing	Haitian MA, Haitian MA II, Haitian MA III	—
MC-JM-04	Mold Clamping Plate / Locating Ring	Haitian MA, Haitian MA II	—
MC-JM-05	Toggle Link Connecting Rod Bushing	Haitian MA, Haitian MA II	—

Mechanical Components › Safety Guards

PART NO.	PART	FITS	REPLACES (OEM)
MC-SG-08	Linear Guide Rail & Slider	Haitian MA, Haitian MA II	—

Mechanical Components › Clamping Mechanism

PART NO.	PART	FITS	REPLACES (OEM)
MC-CR-02	Toggle Link / Crosshead	Haitian MA, Haitian MA II, Haitian MA III	—

Other Components › Filters & Cooling

PART NO.	PART	FITS	REPLACES (OEM)
O-TC-02	Hydraulic Oil Filter	Haitian MA, Haitian Jupiter, Yizumi A5	—
O-TC-04	Oil Cooler / Heat Exchanger	Haitian MA, Haitian Jupiter, Chen Hsong JM	—
O-TC-05	Oil Tank / Hydraulic Reservoir	Haitian MA, Haitian Jupiter	—